

Installing Stainless Steel Handrail Bracket Square

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Overview

Below are instructions for installing the Stainless Steel Handrail Bracket Square. These directions apply for cable, glass and bar systems.

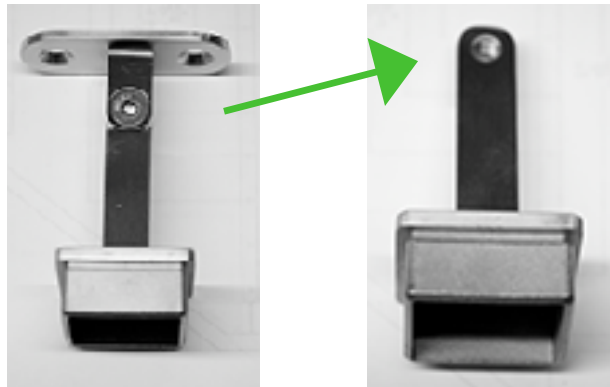
Caution: Wear protective ANSI approved safety glasses, working gloves and breathing mask all the times.

Tools Required

- 1) JB Weld Glue (found at any local hardware store)
- 2) Weighted rubber hammer
- 3) Power drill
- 4) 3/4" drill bit
- 5) Wood block

Instructions

- 1) Remove the top part of the bracket



- 2) Drill a 3/4" hole into the wooden block. The hole should be large enough to encompass the unsaddled bracket.



- 3) Apply JB Weld to the inside of the post
- 4) Align the bracket
- 5) Insert the drilled wooden block over the unsaddled bracket
- 6) Tap the bracket lightly with a rubber hammer to push it in.



NOTE: If the bracket doesn't align properly you can tap it out using a 1" rod from the bottom of the post. Be careful not to hit any of the tube threading while inserting the rod. Do this over a piece of cloth so that they bracket does not get scratched when it is tapped out.

NOTE: A small amount of surface corrosion is not uncommon after a some exposure to weather or salty conditions. We recommend using our passivation solution or some sort of stainless polish to keep any surf corrosion from happening; more information available at https://inlinedesign.us/engineering_specifications

Passivation Solution

<https://inlinedesign.us/products/stainless-steel-passivating-kit-citrisurf-77-plus>