

Maintaining Stainless Steel Surface

Overview¹

Review our instructions for maintaining the surface of square and round tubing (buffing and refinishing). We recommend wearing nitrile exam gloves to protect your hands from getting dirty.

Caution: Wear protective ANSI approved safety glass, working gloves and breathing mask at all times.

Required

- 1) Nitrile exam gloves
 - 2) [Scotch-Brite™ Heavy Duty Scrub Sponge](#)
 - 3) 400-600 grit sand paper (can be found at car parts stores)
 - 4) Water or Stainless steel cleaner
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Directions

Square Tubing

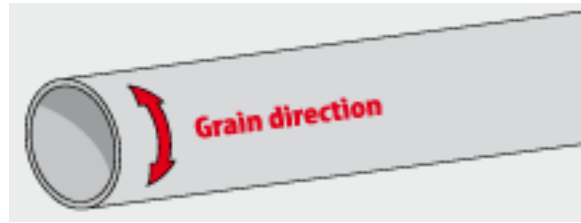
- 1) Wet the sponge with water or stainless steel cleaner
- 2) Scrub the surface of the square tube in the same direction of the grain.



Round Tubing

- 1) Wet the sand paper with water or stainless steel cleaner
 - 2) Sand the scratched surface in the same direction of the grain.
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¹ This document includes hyperlinks and is intended to be viewed as a PDF file rather than print material



- 3) Clean the surface using a paper towel. Repeat until the desired finish is achieved.

NOTE: A small amount of surface corrosion is not uncommon after a some exposure to weather or salty conditions. We recommend using our [passivation solution](#) or some sort of stainless polish to keep any surface corrosion from happening; more information available [on our Engineering Specs Page](#).